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MIN Faculty  
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# TossingBot

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**Technical Aspects of Multimodal Systems**

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# Outline

Motivation

Introduction

Throwing

Model

Constraints

Training

Evaluation

Conclusion

- ▶ Introduction
- ▶ Throwing
- ▶ Language Grounding
- ▶ Model
- ▶ Visual Feature Extraction
- ▶ Evaluation





# Motivation

Motivation

Introduction

Throwing

Model

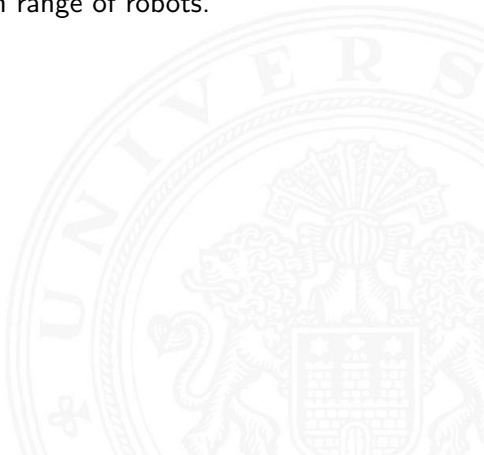
Constraints

Training

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Conclusion

- ▶ Use of human robot interaction in academia and industry.
- ▶ Learning to grasp arbitrary objects.
- ▶ Relating grasping and throwing activities.
- ▶ Increasing the maximum reach range of robots.



# Introduction

Motivation

Introduction

Throwing

Model

Constraints

Training

Evaluation

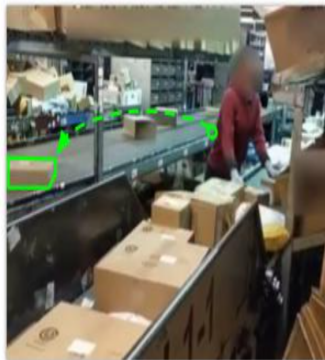
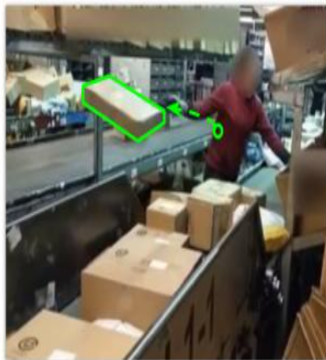
Conclusion

- ▶ TossingBot learns to grasp arbitrary objects from an unstructured bin and to throw them into target boxes.
- ▶ Throw it and increase the capabilities of manipulator.
- ▶ Joint learning of grasping and throwing policies with a deep neural network.
- ▶ Residual learning of throw release velocities.



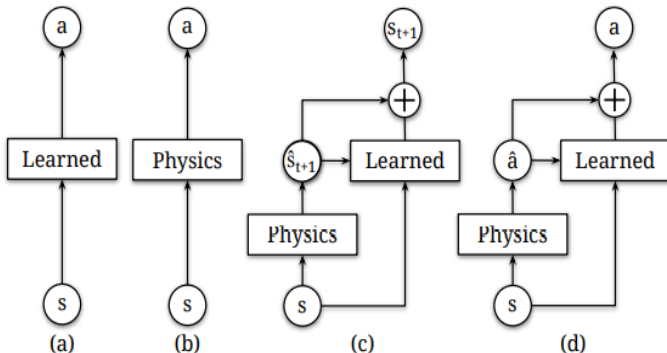


## ► Can robots toss ?

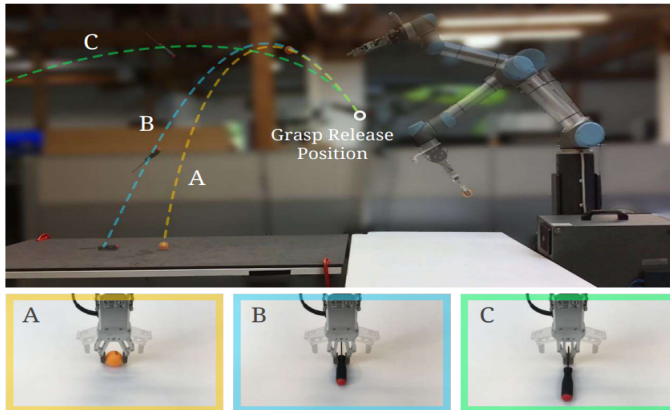


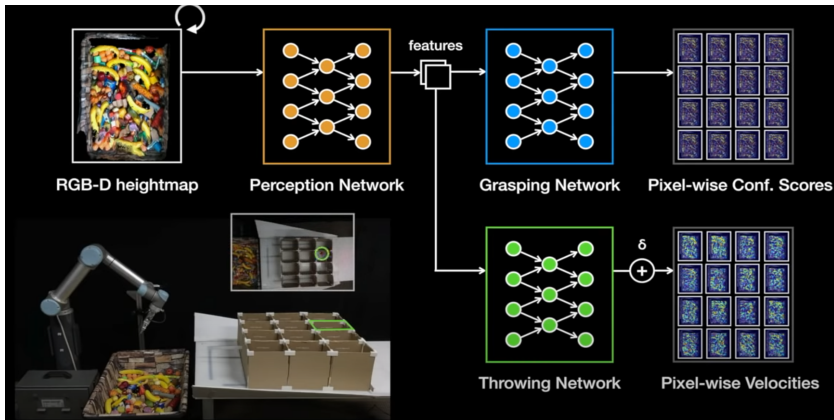
# Related Works

- ▶ Many previous systems built for throwing, rely on approximating dynamics based on frictional rigid body mechanics.
- ▶ Had some assumptions on physical properties.
- ▶ Observed limited throwing accuracy( 40%).



- ▶ Learning Robotic Throwing
  - ▶ Pre-throwing conditions
  - ▶ Varying dynamics





- ▶ Throwing network outputs a dense prediction of residual velocity  $\delta$ .

# What Does TossingBot Learn ?

Motivation

Introduction

Throwing

Model

Constraints

Training

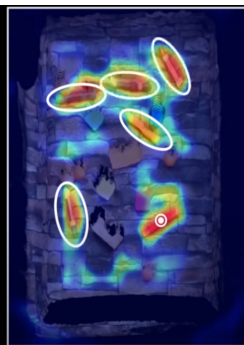
Evaluation

Conclusion

- ▶ pixel-wise deep features
- ▶ relying more on geometric cues
- ▶ physical properties of objects



Camera View



RGB-D Heightmap

# Perception Module: Learning Visual Representations

Motivation

Introduction

Throwing

Model

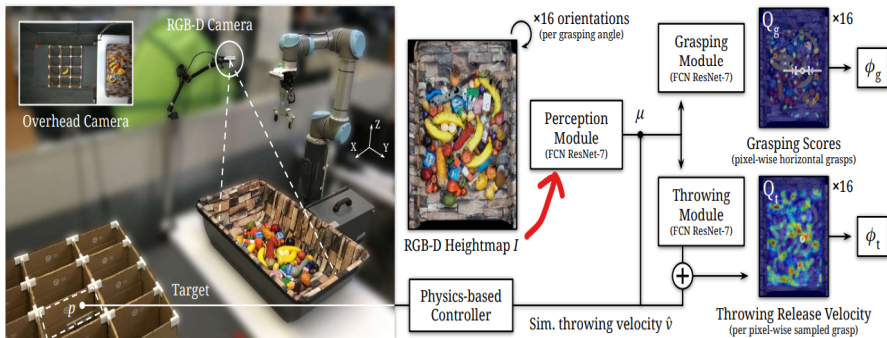
Constraints

Training

Evaluation

Conclusion

- ▶ Input is an RGB-D heightmap image of workspace
- ▶ Get data from fixed camera and project it onto a 3D point cloud.
- ▶ The input  $I$  is fed into the perception network, which outputs a spatial feature representation  $\mu$  that is then fed into the grasping and throwing modules.



# Grasping Module: Learning Parallel-jaw Grasps

Motivation

Introduction

Throwing

Model

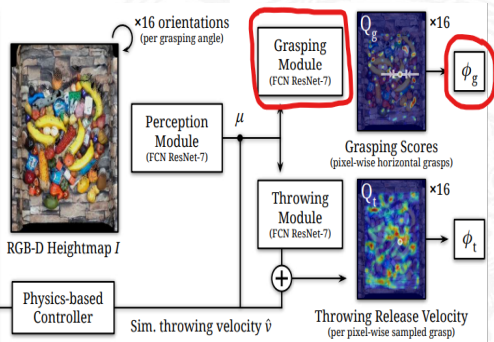
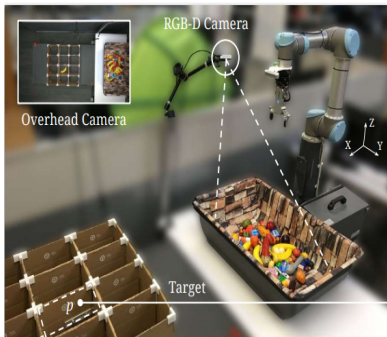
Constraints

Training

Evaluation

Conclusion

- ▶ Grasping primitive:
  - ▶ takes as input parameters  $\phi_g = (x, \theta)$  and executes a top-down parallel-jaw grasp.
- ▶ Grasping network:
  - ▶ Accepts the visual feature representation  $\mu$  as input, and outputs a probability map  $Q_g$ .
  - ▶ Each value of a pixel  $q_i \in Q_g$  represents the predicted probability of grasping success.



# Throwing Module: Learning Throwing Velocities

Motivation

Introduction

Throwing

Model

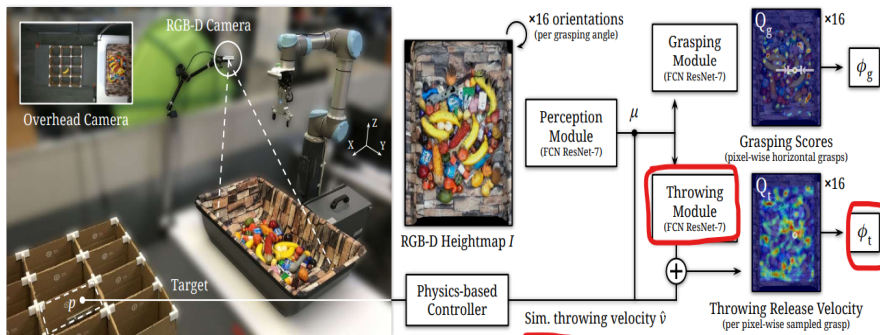
Constraints

Training

Evaluation

Conclusion

- ▶ Accepts the visual feature representation  $\mu$  as input, and outputs an image  $Q_t$  with the same size and resolution as that of the input heightmap  $I$ .
- ▶ Goal : to predict the release position and velocity of a predefined throwing primitive.
  - ▶ Constrain the direction of  $v$  to be angled  $45^\circ$  upwards in the direction of  $p$ .





# Throwing Module: Learning Throwing Velocities

Motivation

Introduction

Throwing

Model

Constraints

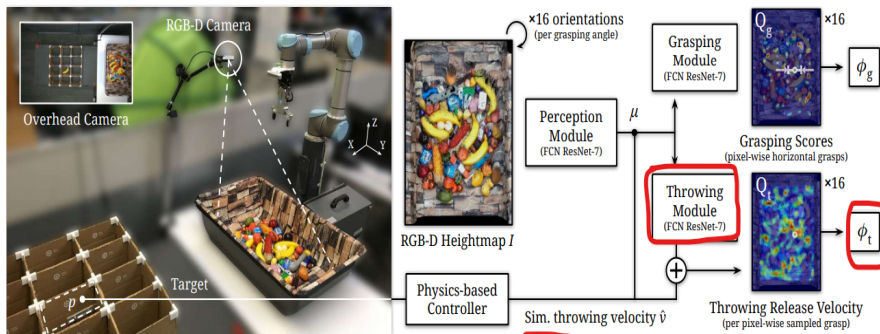
Training

Evaluation

Conclusion

It is responsible for;

- ▶ Planning the release position ( $r$ )
  - ▶  $r$  is constrained with 2 assumptions.
- ▶ Planning the release velocity ( $v_{x,y}$ )
  - ▶ Given a target  $p$  and  $r$ , there could be multiple solutions of  $v_{x,y}$ .



# Constraints

Motivation

Introduction

Throwing

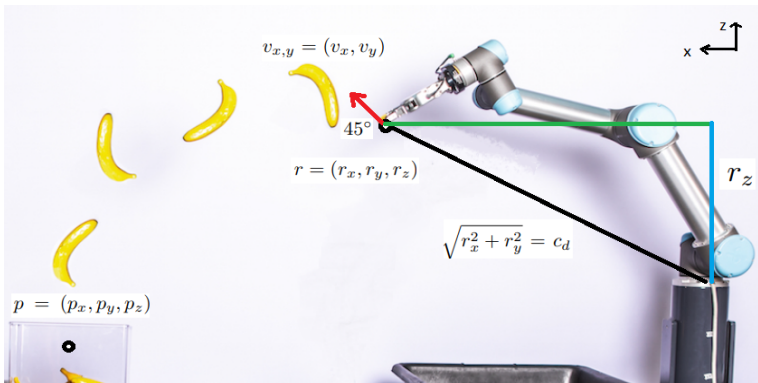
Model

Constraints

Training

Evaluation

Conclusion



- ▶ Fixed throwing height :  $r_z$
- ▶ Fixed release distance from robot base :  $c_d$
- ▶ Fixed velocity direction angled 45 degree upwards.

Only one unknown variable remained.



# Formula

Motivation

Introduction

Throwing

Model

**Constraints**

Training

Evaluation

Conclusion



# Successful Grasping with Residual Physics

Motivation

Introduction

Throwing

Model

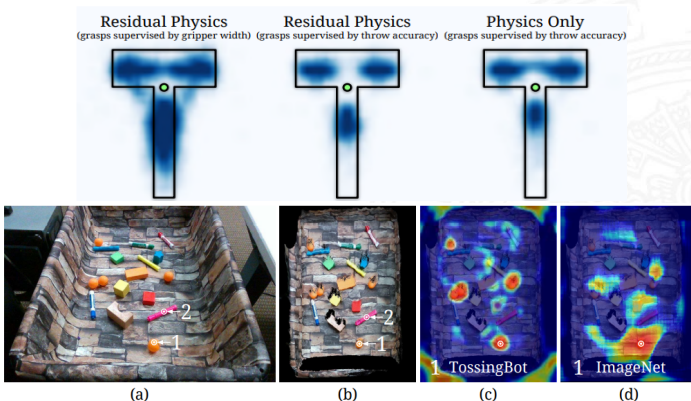
Constraints

Training

Evaluation

Conclusion

- ▶ Green dot indicates the Center of Mass.
- ▶ Darker regions indicate more grasps.
- ▶ Leveraging accuracy of throws as supervision enables the grasping policy to learn a more restricted but stable set of grasps.



# Learning Residual Physics for Throwing

Motivation

Introduction

Throwing

Model

Constraints

Training

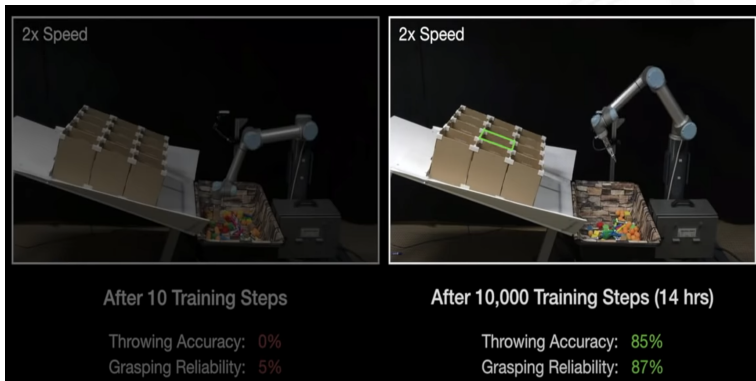
Evaluation

Conclusion

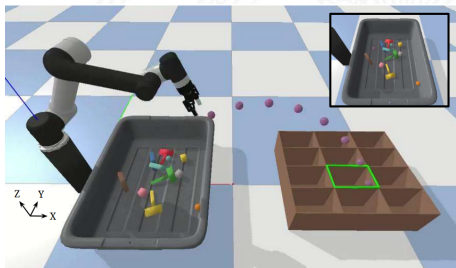
- ▶ Physics-based controller
  - ▶ It assumes that the effects of aerodynamic drag are negligible.
  - ▶ It assumes that the gripper release velocity  $v$  directly determines the velocity of the projectile.
- ▶ Residual Physics-based controller
  - ▶ throwing network that predicts a residual on top of the estimated release velocity  $\|\hat{v}_{x,y}\|$  for each possible grasp.

$$\|v_{x,y}\| = \|\hat{v}_{x,y}\| + \delta$$

- ▶ Trained via self-supervision (based on trial and error)
  - ▶ Success after grasping
  - ▶ Success after throwing
- ▶ Trained jointly with grasping and throwing together.
- ▶ Over some time it learns to grasp objects and simultaneously improves its throwing ability.



- ▶ **Goals of experiment**
  - ▶ to evaluate the overall accuracy and efficiency of our pick-and-throw system on arbitrary objects.
  - ▶ to test its generalization to new objects and target locations unseen during training.
  - ▶ to compare our proposed method based on Residual Physics to other baseline alternatives.
- ▶ **Evaluation metrics**
  - ▶ grasping success
  - ▶ throwing success



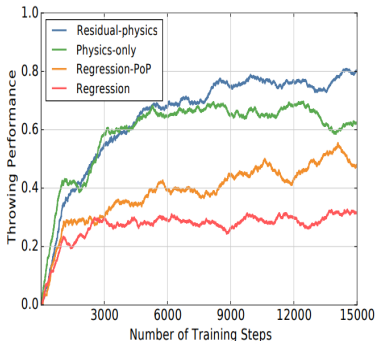
- ▶ Simulation environment in PyBullet via trial and error for 15,000 steps.

TABLE I  
THROWING PERFORMANCE IN SIMULATION (MEAN %)

Method	Balls	Cubes	Rods	Hammers	Seen	Unseen
Regression	70.9	48.8	37.5	32.8	41.8	28.4
Regression-PoP	96.1	73.5	52.8	47.8	56.2	35.0
Physics-only	98.6	83.5	77.2	70.4	82.6	50.0
<b>Residual-physics</b>	<b>99.6</b>	<b>86.3</b>	<b>86.4</b>	<b>81.2</b>	<b>88.6</b>	<b>66.5</b>

TABLE II  
GRASPING PERFORMANCE IN SIMULATION (MEAN %)

Method	Balls	Cubes	Rods	Hammers	Seen	Unseen
Regression	99.4	99.2	89.0	87.8	95.6	69.4
Regression-PoP	99.2	98.0	89.8	87.0	96.4	70.6
Physics-only	99.4	99.2	87.6	85.2	96.6	64.0
<b>Residual-physics</b>	<b>98.8</b>	<b>99.2</b>	<b>89.2</b>	<b>84.8</b>	<b>96.0</b>	<b>74.6</b>







# Conclusion

Motivation

Introduction

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Constraints

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Conclusion

- ▶ Key is the use of Residual Physics, a hybrid controller that leverages deep learning to predict residuals on top of control parameters estimated with physics.
- ▶ In both simulation and real settings show that the system learns to improve grasps for throwing through joint training from trial and error.
- ▶ Model Performs significantly better with Residual Physics than comparable alternatives.
- ▶ There are constraints.

