



64-424 Intelligent Robotics

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Technical Aspects of Multimodal Systems

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Outline

1. Rotation / Motion



Outline

1. Rotation / Motion Encoder

Resolver
IMU
Odometry



Optical encoder

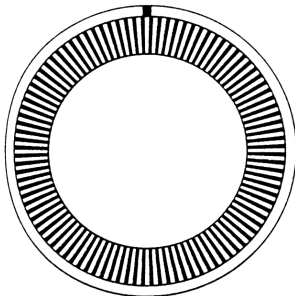
Use of an **optical encoder** is a well established approach to measurement of angular or linear motion

- ▶ The main component is a mask with transparent and opaque areas
- ▶ A ray of light cast onto the mask is registered by a photodiode located on the opposite side
- ▶ The mask pattern is usually manufactured as a disk or a strip
- ▶ **Disk:** Measurement of angular motion (rotation)
- ▶ **Strip:** Measurement of linear motion (translation)
- ▶ Measurement with respect to time yields **angular/linear velocity**



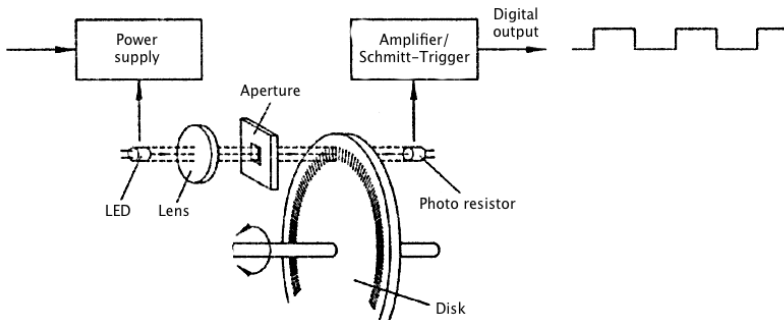
Incremental encoder

- ▶ The mask of an **incremental encoder** consists of equidistant, transparent and opaque areas equal in size



Incremental encoder (cont.)

- ▶ A simple (**single channel**) incremental encoder requires only a single LED¹ and photodiode in order to register motion

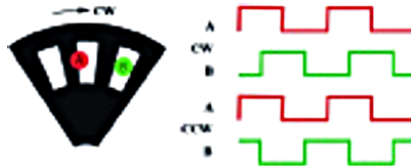


¹Usually within the spectral range of 820nm to 960nm



Dual channel incremental encoder

- ▶ Using two LEDs and photodiodes (channels **A** and **B**) the direction of angular/linear motion can be determined



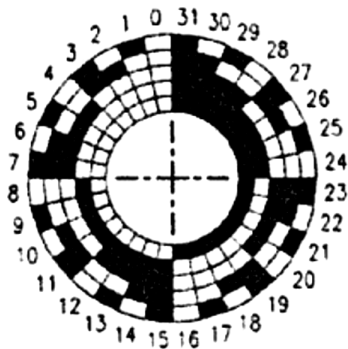
- ▶ **Quadrature encoder**: Separation of A and B by 90°
- ▶ Clockwise (CW) rotation \rightarrow signal A leads
- ▶ Counter-clockwise (CCW) rotation \rightarrow signal B leads



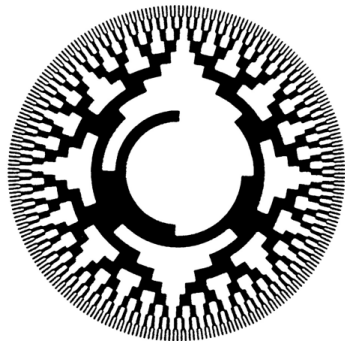
Absolute encoder

- ▶ In contrast to an incremental encoder, an **absolute encoder** provides absolute angles as its output signal
- ▶ Absolute encoder uses disk/strip with a binary-encoded pattern
- ▶ Several LEDs and photodiodes are used to scan the disk/strip
- ▶ One unique binary code is allocated to each resolution step
- ▶ Resolution directly affects the measurement accuracy

Absolute encoder (cont.)

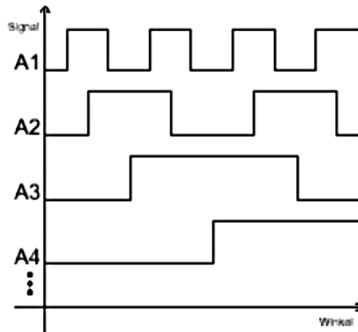


5 bit = 32 steps (11.25°)



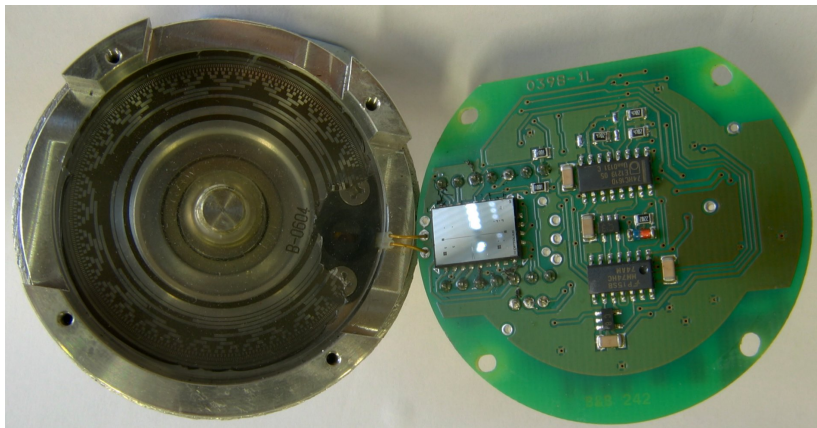
10 bit = 1024 steps ($\approx 0.35^\circ$)

Absolute encoder (cont.)



- ▶ Gray-coded position results in exactly one signal change per tick
- ▶ Useful to allow measurement during tick-transition

Absolute encoder (cont.)





Comparison

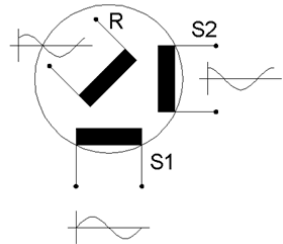
Absolute vs. Incremental

- ▶ Absolute encoders are used within systems that require absolute precision and cannot afford re-calibration procedures
 - ▶ Robotic manipulators
 - ▶ Positioning systems
- ▶ Incremental encoders have a lower price point
- ▶ They are often used in applications that are insensitive to small amounts of inaccuracy, do not require calibration and are mostly used to measure linear motion
 - ▶ Drive system of a mobile robot
 - ▶ Some input devices



Resolver

- ▶ A **resolver** is another widely used sensor device to measure angular motion
- ▶ Based on electromagnetic induction
- ▶ The most common type is the **brushless transmitter resolver**
- ▶ The brushless transmitter resolver consists of:
 - ▶ A reference winding (rotor) (**R**)
 - ▶ Two secondary windings **SIN** (**S1**) and **COS** (**S2**) at 90° to each other





Resolver (cont.)

- ▶ The reference winding (**R**) is powered with an alternating voltage V_R using a rotary transformer
- ▶ The field of the reference winding induces voltages into the secondary windings:

$$V_{S1} = V_R \sin(\theta)$$

$$V_{S2} = V_R \cos(\theta)$$

- ▶ All signals (input and output) are of the same frequency
- ▶ For a static rotor angle θ the output signals are sine waves with constant amplitudes



Resolver (cont.)

- ▶ The resolver delivers data about the rotor angle θ through relative amplitudes of the output at the secondary windings:

$$\frac{V_{S1}}{V_{S2}} = \frac{\sin(\theta)}{\cos(\theta)} = \tan(\theta)$$

- ▶ At any given time the value of θ corresponds to the ratio of V_{S1}/V_{S2} , regardless of speed or acceleration
- ▶ With the above the rotor angle θ is given by:

$$\theta = \arctan2(V_{S1}, V_{S2})$$



Comparison

Resolvers vs. Optical encoders

- ▶ Resolvers are particularly reliable under demanding conditions
 - ▶ The brushless type exhibits virtually no wear
 - ▶ The output signal does not drift
 - ▶ The effect of extreme temperature conditions is negligible

- ▶ However, current resolvers and optical encoders are mostly equal on:
 - ▶ Resolution
 - ▶ Accuracy
 - ▶ Dynamic response

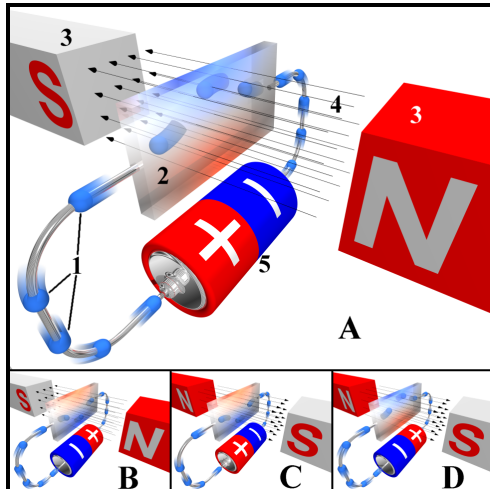


Hall Effect

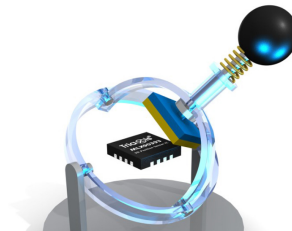
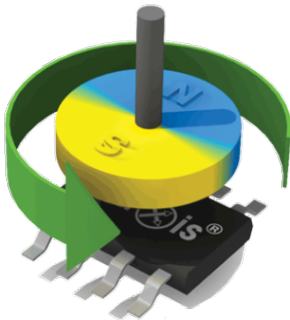
- ▶ Lorentz force is acting on charges in a magnetic field
- ▶ This results in an voltage difference orthogonal to the current
- ▶ This is called Hall effect / Hall voltage



Hall Effect



Hall Effect Sensor





Hall Effect Sensor

- ▶ Smaller than the other solutions
- ▶ Comparably cheap
- ▶ No AC current needed
- ▶ Can be influenced by strong magnetic fields

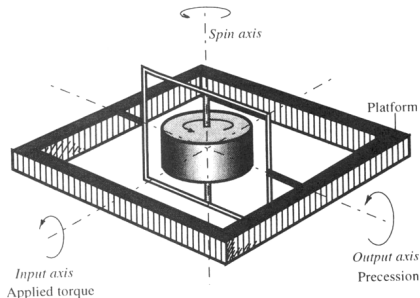


Gyroscope

- ▶ A **gyroscope** is a "direction keeper"
- ▶ An alternative to a magnetic compass
- ▶ Most commonly used sensor in navigation
- ▶ Used in outer space applications
- ▶ Categories:
 - ▶ Mechanical gyroscope
 - ▶ Semiconductor (MEMS) gyroscope
 - ▶ ...

Mechanical gyroscope

- ▶ Solid disc rotating around an axis
- ▶ Rotation axis (spin axis) is located in a frame
- ▶ This frame can rotate around one (or two) axes





Mechanical gyroscope (cont.)

Two useful properties:

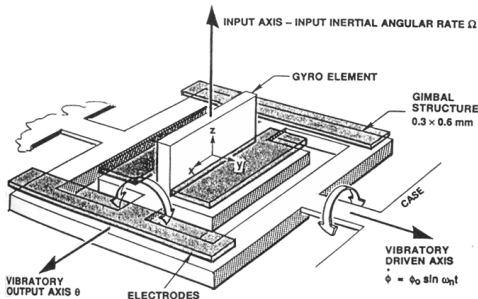
1. Spin axis of a free gyroscope stays fixed in relation to a global coordinate system
2. A gyroscope will deliver an output signal (torque) that is proportional to the angular velocity about an axis perpendicular to the spin axis

The second property is a phenomenon called **precession**

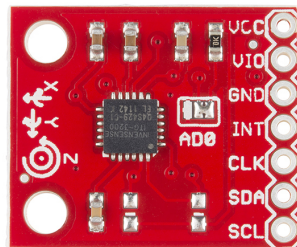
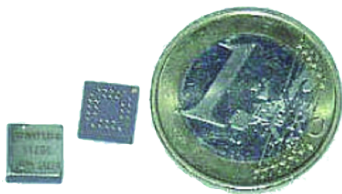
- ▶ "Precession is always in such a direction as to align the direction of rotation of the wheel with the direction of rotation of the applied torque"

Semiconductor gyroscope

- ▶ Micro-Electro-Mechanical System (MEMS) in silicone
- ▶ Manufactures using surface or bulk micromechanic processes
- ▶ Various implementations exist



Semiconductor gyroscope (cont.)



Accelerometer

- ▶ Relies on displacement of *inertial mass* w.r.t. framing
- ▶ Measures *proper* acceleration in one dimension
- ▶ This includes gravity as 9.81m/s^2 pointing up

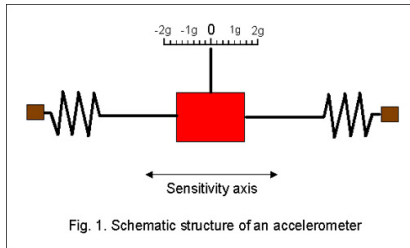


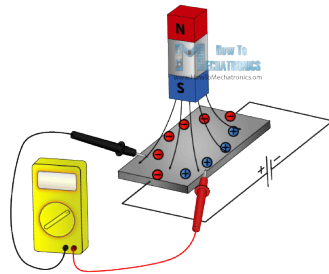
Fig. 1. Schematic structure of an accelerometer

¹http://rotoview.com/accelerometer_schematic.jpg



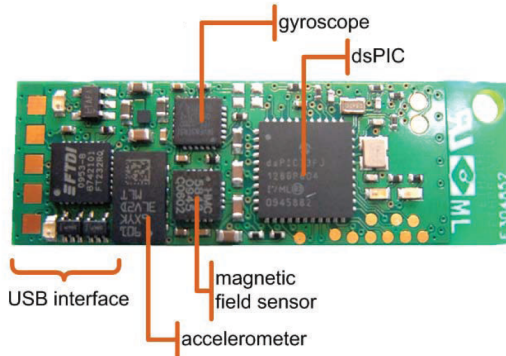
Magnetometer

- ▶ Compass
- ▶ Measures orientation in magnetic field
- ▶ Most sensors are based on measuring the Hall effect
- ▶ Application in robotics is difficult due to electromagnetic fields



¹<http://howtomechatronics.com>

Inertial Measurement Unit (IMU)

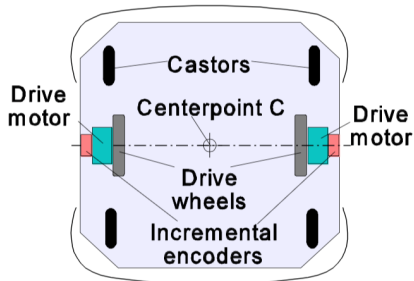


- ▶ In practice gyroscopes, accelerometers, and magnetometers are often combined in one device
- ▶ This yields a good estimate of the orientation of the device

¹https://commons.wikimedia.org/wiki/File%3AETHOS_pcb.png

Encoder applications

- ▶ Most common use case: Combination with motors
- ▶ Used to measure:
 - ▶ Absolute/relative angle
 - ▶ Direction of the rotation
 - ▶ Angular/linear velocity
- ▶ Knowledge about connected transmission and wheels allows to determine the distance traveled





Localization of mobile robots

- ▶ In most cases, the motors used in mobile robotic systems are equipped with incremental encoders
- ▶ Using knowledge about the transmission and the wheel diameter and circumference, the location of the moving robot can be determined
- ▶ A global coordinate frame must be referenced for this purpose
- ▶ This basic procedure for the localization of mobile robots is called **dead-reckoning**
- ▶ The relative position and orientation of the mobile robot is determined using the history of accumulated measurement values from the incremental encoders

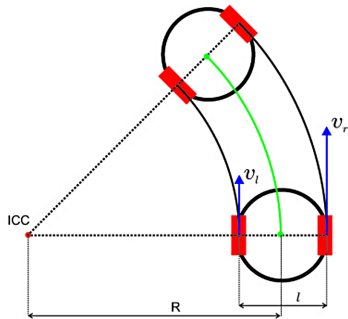


Dead-reckoning

- ▶ The simplest case of dead-reckoning for mobile robots can be set up using a **differential drive**
- ▶ On a differential drive, the two wheels of a robot are located on a shared axis
- ▶ Wheel speeds can be controlled and adjusted separately
- ▶ The center of the robot is located in the middle of the link between the two wheels
- ▶ If wheel speeds are equal, the robot moves forward or backward
- ▶ If wheel speeds differ, the robot moves along a circular path

Dead-reckoning (cont.)

- ▶ The center of the circular path which the robot moves along is necessarily a point on the shared axis of the wheels
- ▶ This point is called the **instantaneous center of curvature (ICC)**
- ▶ Variation of the wheel speeds changes the location of the ICC





Dead-reckoning (cont.)

- ▶ Let ω be the angular velocity of the rotation of the robot around the instantaneous center of curvature
- ▶ Let ℓ be the distance (baseline) between the two wheels
- ▶ Let R be the distance between the center of the robot and the ICC

The velocities of the wheels (v_l and v_r) are given by:

$$v_l = \omega \cdot (R - \ell/2)$$

$$v_r = \omega \cdot (R + \ell/2)$$



Dead-reckoning (cont.)

- ▶ ω , R , v_l and v_r are time-dependent terms

At each point in time ω and R can be calculated as follows:

$$\omega(t) = \frac{v_r(t) - v_l(t)}{\ell}$$

$$R(t) = \frac{l}{2} \cdot \frac{v_l(t) + v_r(t)}{v_r(t) - v_l(t)}$$



Dead-reckoning (cont.)

If $v_l(t) = v_r(t)$:

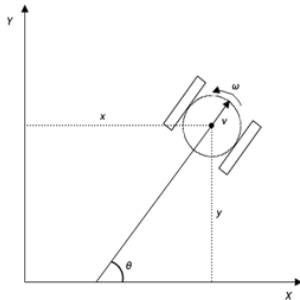
- ▶ Equation for the radius is not solvable
- ▶ Denominator equals zero
- ▶ Radius is effectively infinite
- ▶ Robot drives straight ahead

If $v_l(t) = -v_r(t)$:

- ▶ Numerator of the equation for the radius becomes zero
- ▶ The robot is turning on the spot

Forward kinematics

- ▶ While driving, the robot changes its position (x, y) and orientation (θ) in reference to a global or world coordinate system
- ▶ The triple (x, y, θ) representing position and orientation is called the **pose** of the robot
- ▶ The angle θ is the angle in relation to the x -axis of the global coordinate system





Forward kinematics (cont.)

- ▶ The calculation of the **pose** which is achieved at given wheel velocities $v_l(t)$ and $v_r(t)$ is called **forward kinematics**
- ▶ In this context the ICC is calculated as follows:

$$ICC = \begin{pmatrix} x - R \cdot \sin(\theta) \\ y + R \cdot \cos(\theta) \end{pmatrix}$$



Forward kinematics (cont.)

Knowing the ICC, the subsequent pose (x', y', θ') of the robot can be determined at the time of $t = t_0 + \delta t$

- ▶ If $v_r(t)$ and $v_l(t)$ remain constant

$$\begin{bmatrix} x' \\ y' \\ \theta' \end{bmatrix} = \begin{bmatrix} \cos(\omega \cdot \delta t) & -\sin(\omega \cdot \delta t) & 0 \\ \sin(\omega \cdot \delta t) & \cos(\omega \cdot \delta t) & 0 \\ 0 & 0 & 1 \end{bmatrix} \cdot \begin{bmatrix} x - ICC_x \\ y - ICC_y \\ \theta \end{bmatrix} + \begin{bmatrix} ICC_x \\ ICC_y \\ \omega \cdot \delta t \end{bmatrix}$$

- ▶ Through integration the *pose* of the robot can be determined for any point in time t starting from (x_0, y_0, θ_0) at $t = 0$
- ▶ Wheel velocities $v_l(t)$ and $v_r(t)$ must be known



Forward kinematics (cont.)

- ▶ Use of incremental encoders allows for a simple calculation of wheel velocities v_l and v_r at any given time
- ▶ Carried out periodically (δt), integration turns into accumulation
- ▶ It is assumed that the speeds remain constant during δt
- ▶ **General issue:** Accumulation of measurement errors!



Odometry

- ▶ The process of calculating the **pose** of a robot based on knowledge about its own actions/motions is called **odometry**
- ▶ Errors in orientation exhibit a strong impact on the deviation of the estimated **pose** from the real one
- ▶ Nevertheless, odometry is used in all established mobile robot systems:
 - ▶ Odometry is combined with absolute **pose** measurements
 - ▶ Using landmarks for absolute **pose** determination, a precise odometry may help reducing the number of landmarks needed
 - ▶ Sometimes odometry is the only available source of data



Odometry deviation

Systematic errors caused by:

- ▶ Varying wheel diameters
- ▶ Actual baseline differs from expected distance
- ▶ Wheels are not on the same axis

- ▶ Finite resolution of the encoders
- ▶ Finite sampling rate of the encoders

- ▶ Varying floor friction



Odometry deviation (cont.)

Random errors caused by:

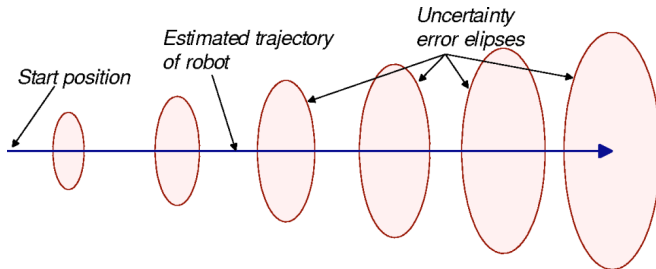
- ▶ Uneven ground
- ▶ Unexpected objects on the ground

- ▶ Spinning wheels
 - ▶ Slippery ground
 - ▶ Excessive acceleration
 - ▶ Skidding (fast turning)
 - ▶ Internal/external forces
 - ▶ No contact with the ground



Odometry deviation (cont.)

- ▶ Only systematic errors are considered, since the upper bound of the effect of random errors is impossible to predict





Multi-sensory Odometry

Odometry can improve through multiple data sources:

- ▶ Wheel-based odometry provides superior linear estimates
- ▶ IMU (gyroscope) provides superior orientation estimates
- ▶ Camera-based Visual Flow provides good odometry in structured environments

“Gyrodometry”

- ▶ Compute linear part by wheel-based odometry, use IMU reading for orientation
- ▶ Better: Integrate multiple readings through Kalmanfilter



Literature list

[1] Jacob Fraden.

Handbook of Modern Sensors: Physics, Designs, and Applications, chapter 8, pages 327–352.
Springer New York, 4. edition, 2010.