

MIN Faculty Department of Informatics



Tactile based grasping with the biomimetic sensors BioTac and the Shadow Dexterous Hand

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Technical Aspects of Multimodal Systems

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Outline

Review of last talk

Shadow Hand

BioTac

Tactile grasping - Proof of Concept

- 1. Review of last talk
- 2. Shadow Hand
- 3. BioTac
 - Sensor data Preprocessing Contact
- 4. Tactile grasping Proof of Concept





Shadow Hand

BioTac

Tactile grasping - Proof of Concept

- 1. Introduction
- 2. Shadow Hand
- 3. BioTac

Raw Data Filter Normalization Point of contact *Calibration*

4. Stable grasp

Controller

5. Integration with the PR2



Shadow Hand

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Shadow Dexterous Hand¹

¹https://www.shadowrobot.com/

Shadow Hand - Kinematics Shadow Hand FINGERS LF RF ΜF FF Finger Finger Finger 3 Little Finger 5 THUMB Finger 4 Thumb WRIST Thumb 3 Thumb 2 Thumb 4 Wrist 2 Wrist 1 Thumb vertical offset from palm 8.50 Shadow Dexterous Hand kinematics ²

² http://www.shadowrobot.com/wp-

content/uploads/shadow_dexterous_hand_technical_specification_E1_20130101.pdf





BioTac

BioTac cross section³

 $^{^{3} \\} https://www.syntouchinc.com/wp-content/uploads/2017/01/BioTac_Product_Manual.pdf$



- ► Electrode voltages (E1 E19) Measure voltage
- ► DC Pressure (Pdc) Absolute fluid pressure
- ► AC Pressure (Pac) Dynamic fluid pressure (vibrations)
- DC Temperature (Tdc) Device temperature
- ► AC Temperature (Tac) Thermal flux

All incoming values from 0 to 4095

Electrode Voltages (E1 - E19) - Impedance

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BioTac

Top: raw data; Bottom: filtered and normalized



Goal

Get information which are useful for grasping.

E.g.: Point of contact, contact force

To calculate these informations the data is preprocessed:



Preprocessing Temperature Compensation





Preprocessing Temperature Compensation

	•			
Review of last tall	k Shadow Hand	BioTac	Tactile grasping - Proof of (Concept
			0.33 0.34	
temp_e'	$= e_i - tdc \cdot \alpha_i$	0.4	0.31 0.38	
With:			31 0.31 0.31	
			11 0 11	

- e_i: Raw electrode value
- tdc: Raw temperature value
- α_i : Compensation constant



 α values for first finger



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Noise filtering with the Exponentially Weighted Moving Average (EMA)

$$EMA_n = \alpha \cdot x_n + (1 - \alpha) \cdot EMA_{n-1}$$

With:

•
$$\alpha$$
: From 0 to 1

$$\blacktriangleright EMA_0 = 0$$

► x_n: New value







Idea

Pdc, pac and electrode values should be 0 in an idle state



Normalization state diagram



Most important properties of a contact:

- Point of contact
- Normal force

Other properties which will not be regarded:

- Contact Area
- Tangential forces
- ▶ ..







	BioTac	



Ground truth setup



BioTac

Idea:

- 1. Get the average of the electrode position, weighted with the impedance value
- $\rightarrow\,$ position on the core of the BioTac
- 2. Map position to surface and distinguish between:
 - Cylindrical part
 - Spherical part



BioTac origin ⁴

⁴ https://www.syntouchinc.com/wp-content/uploads/2016/12/2013_Lin_Analytical-1.pdf



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Compute the PoC by a weighted average of the position of the electrodes:

$$\langle x_c, y_c, z_c \rangle = \frac{\sum_{i=1}^{19} (|e_{i^*}|^n \langle x_i, y_i, z_i \rangle)}{\sum_{i=1}^{19} (|e_{i^*}|^n)}$$

 e_{i^*} : Normalized electrode values n: Impect of the single electrode



Point of contact Improved analytical approach

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Considering only negative electrode values

$$\langle x_c, y_c, z_c \rangle = \frac{\sum_{i=1}^{19} (|e_{i^*}|^n \langle x_i, y_i, z_i \rangle)}{\sum_{i=1}^{19} (|e_{i^*}|^n)} \quad \text{with} \quad e_{i^*} = \begin{cases} e_{i^*} & \text{for } e_{i^*} < 0\\ 0 & \text{for } e_{i^*} > 0 \end{cases}$$













Distance error distribution



Point of contact Calibration of electrodes

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Goal

Improve point of contact accuracy by calibrating the electrode values

Problem: Electrodes react differently to the same amount of force

Calibration approaches:

- 1. Generate transfer function for each electrode with ground truth force
- 2. Normalize electrode values between -1 and 1 with minimum and maximum



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Transfer functions for electrode 3 and electrode 14







electrode i

Minimum values





Average error:

- Ground truth force: 2.44 mm
- -1 to 1 normalization: 2.04 mm



Distance error distribution

Normal force estimation

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Idea

Generate transfer function between pdc and force

Problem: Relation between force and pdc depends on contact point 10



Normal force estimation Transfer functions

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Generate 19 transfer functions at electrode positions and interpolate between them with distance-based interpolation

$$F_N = \begin{cases} \frac{\sum_{i=1}^3 \frac{1}{d_i} \cdot trans_i(P_{DC})}{\sum_{i=1}^3 \frac{1}{d_i}} & \text{for } d_1 > 0\\ trans_i(P_{DC}) & \text{for } d_1 = 0 \end{cases}$$





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Accuracy of 0.356 N with estimated contact point



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Idea

Include tactile feedback in grasping motions

Grasping process:

- 1. Move both finger to requested position
- 2. Stop motion of finger on contact
- 3. Apply requested force when both fingers have a contact



Tactile grasping - Proof of Concept



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1. Closing

2. First contact

3. Second contact: Apply force

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Tactile grasping - Proof of Concept





- Successful grasping an object
- BioTac data is preprocessed and can be used
- Contact point and normal force are estimated for contacts
- Calibration could be improved to increase accuracy







. . .

- ▶ Try to learn point of contact and normal force
- Extend controller for more finger
- Integrate grasping with the PR2
- Use preprocessed BioTac data to read braille